

# Year in Review 07-08

Lean Six Sigma efforts produced \$22 million in benefits (cost savings and avoidances) for the Laboratory. Benefits resulted mostly from modifying New Mexico gross receipts tax calculations and streamlining environmental program processes.

To date, 1,679 personnel have been trained in Lean Six Sigma principles and tools, training that has yielded 244 Champions, 274 Yellow Belts, 7 Black Belts, and 2 Green Belts.

Black and Green belts worked on process improvement projects in numerous areas including procurement, work for others, equipment reuse, and facility operations.

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